

Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600 kN-m/m³))¹ (ASTM D698-12e2)

Candidate Name: NICET ID: _	NICET ID:		
Apparatus	Trial 1	Trial 2	
Manual Rammers			
Circular Face: -2.5-kg (5.5-lb), with 4 vent holes approximately 19 mm from each end			
Ram Mass 5.48: – 5.52 lb (2.472 – 2.518 kg)			
Face Diameter: 1.990 – 2.010 in. (50.55 – 51.05 mm)			
Drop Height: 11.95 – 12.05 in. (303.8 – 305.8 mm)			
Mechanical Rammers		-	
Circular Face: -2.5-kg (5.5-lb), 305 mm (12 in.) drop height			
Face Diameter: 1.990 – 2.010 in. (50.55 – 51.05 mm)			
Mechanical Rammer-Sector Face: -2.5-kg (5.5-lb), 305 mm (12 in.) drop height			
Face Dimensions radius: 2.88 – 2.92 in. (73.2 – 74.2 mm)			
Metal Straightedges			
Beveled Edge scraping edge beveled if thicker than ¼ in. (3 mm) Planar total length plane to 0.005 in. (0.1 mm) Length at least 250 mm (10 in.) long			
Sieves 19 mm (¾ in.) and 4.75 mm (No. 4) and ¾ in. (9.5 mm)			
Sample Extruder optional			
Compaction Base Concrete Block (at least 90 kg or 200 lb) or concrete floor			
Balances Readable to 1 g, Class GP5			
Drying Oven At $110 \pm 5^{\circ}$ C (230 $\pm 9^{\circ}$ F)			
Manual Rammers			
Circular Face: -4.54-kg (10-lb), with 4 vent holes approximately 19 mm from each end			
Ram Mass: 9.98 – 10.02 lb (4.527 – 4.545 kg)			
Face Diameter: 1.990 – 2.010 in. (50.55 – 51.05 mm)			
Drop Height: 17.95 – 18.05 in. (455.9 – 458.5 mm)			
Mechanical Rammers			
Circular Face: 4.54-kg (10-lb), 457 mm (18 in.) drop height			
Face Diameter: 1.990 – 2.010 in. (50.55 – 51.05 mm)			
Mechanical Rammer: -4.54-kg (10-lb), 457 mm (18 in.) drop height			
Face Dimensions radius: 2.88 – 2.92 in. (73.2 – 74.2 mm)			



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Apparatus (continued)	Trial 1	Trial 2
4-Inch Molds		
Detachable Collar detachable collar fits mold		
Internal Diameter 101.19 – 102.01 mm (3.984 – 4.016 in.)		
Height of Mold 4.566 – 4.602 in. (115.9 – 116.9 mm)		
Base Plate detachable, planar		
Diameter 100.99 - 102.21 mm (3.976 - 4.024 in.)		
Height 116.23 - 116.64 mm (4.576 - 4.592 in.)		
6-Inch Molds		
Internal Diameter: 151.74 – 153.06 mm (5.974 – 6.026 in.)		
Height of Mold: 4.566 – 4.602 in. (115.9 – 116.9 mm)		
Base Plate: detachable, planar		
Diameter: 151.41 - 153.39 mm (5.961 - 6.039 in.)		
Height: 116.23 - 116.64 mm (4.576 - 4.592 in.)		
Alternative type molds, volumes of 1/30 or 1/13.33 ft ³ are acceptable if comparative tests are made against conforming cylindrical molds.		
Split molds and tapered molds are acceptable. Split molds must meet specs when locked. Tapered molds, internal diameter no more than 0.200 in./linear foot of mold height		

Procedures	Trial 1	Trial 2
 First sample removed from sample container after appropriate standing time (see Table 2 in standard) 		
2. Mass of mold (and baseplate, if not trimming bottom) recorded		
3. Layer of soil placed in mold and soil lightly tamped with manual rammer or 2-in. diameter similar device until it is not in a fluffy or loose state (prior to compaction)		
4. Mold rests on rigid and stable foundation during compaction		
Circular face mechanical rammer NOT used with 6-in. mold unless the mechanical compactor is designed to distribute the blows uniformly over the surface of the specimen		
6. Soil compacted with appropriate number layers and blows for method selected		
Following compaction of each of first two layers, any excess soil on mold walls trimmed. Trimmed soil must be discarded.		
8. If top of soil after compaction is more than 1/4 in. above rim of mold, is sample discarded		
9. If top of soil after compaction is below rim of mold, is sample discarded		

Examiner Name: ______ Examiner Signature: _____ Date: _____



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Pro	cedures (continued)	Trial 1	Trial 2
 Collar (and base plate if applicabl straightedge. 	e) removed and soil trimmed to top of mold with		
11. Any holes in top surface filled in w	vith unused or trimmed soil		
12. Bottom of specimen trimmed (if m	old volume was determined without base plate)		
13. Mold and contents weighed to near	arest 5 g (0.01 lb) and wet density calculated		
D2216, whole sample is preferabl	ntent determined according to Table 1, Method B from e [Min sample mass: (A): –No. 4 (100 g), (B): $-\frac{3}{6}$ in. ples less than 200 g must be weighed to within 0.01 g		
15. Samples placed in covered contain	ners and allowed to stand for at least 12 hours		
16. Next prepared sample at 2% high testing	er water content removed from container and used for		
 Previously compacted soil not re- weight) 	used for testing (may give an artificially higher unit		
 Steps 3 through 13 repeated for e decreases or stabilizes 	each increment of water until wet unit mass either		
19. Water content and oven-dry unit r	nass calculated for each sample		
20. Unit weight to nearest 0.1 lb/ft ³ or 0.1% plotted on abscissa, and po	0.2 kN/m ³ , plotted on ordinate, water content to nearest ints connected with curve		
21. Water content at peak of curve ta	ken as optimum water content		
22. Samples placed in covered conta	iners and allowed to stand for at least 12 hours		
23. Next prepared sample at 2% high testing	er water content removed from container and used for		
24. Previously compacted soil not re- weight)	used for testing (may give an artificially higher unit		
25. Steps 3 through 13 repeated for e decreases or stabilizes	each increment of water until wet unit mass either		
26. Water content and oven-dry unit r	nass calculated for each sample		
27. Unit weight to nearest 0.1 lb/ft ³ or 0.1% plotted on abscissa, and poi	0.2 kN/m ³ plotted on ordinate, water content to nearest nts connected with curve		
28. Water content at peak of curve ta	ken as optimum water content		
29. Dry unit mass at optimum reporte	d as maximum density, to nearest 0.1 lb/ft ³ (0.02 kN/m ³)		
30. 100% saturation curve plotted			
31. Water-filled volume of mold, linea	r volume, or average of the two used in calculations		



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Procedures	(continued)	Trial 1	Trial 2
32. First sample removed from sample contain	er after appropriate standing time (see table)		
Classification	Minimum Standing Time, h		
GW, GP, SW, SP	No requirement		
GM, SM	3		
All other soils	16		
33. Mass of mold (and baseplate, if not trimmir	ng bottom) recorded		
34. Layer of soil placed in mold and soil lightly similar device until it is not in a fluffy or loos			
35. Mold rests on rigid and stable foundation d	uring compaction		
36. Circular face mechanical rammer NOT use compactor is designed to distribute the blow	d with 6-in. mold unless the mechanical ws uniformly over the surface of the specimen		
37. Soil compacted with appropriate number la	yers and blows for method selected		
38. Following compaction of each of first two la Trimmed soil must be discarded	yers, any excess soil on mold walls trimmed.		
39. If top of soil after compaction is more than	1/4 in. above rim of mold, is sample discarded		
40. If top of soil after compaction is below rim of	of mold, is sample discarded		
41. Collar (and base plate if applicable) remove straightedge	ed and soil trimmed to top of mold with		
42. Any holes in top surface filled in with unuse	ed or trimmed soil		
43. Bottom of specimen trimmed (if mold volun	ne was determined without base plate)		
44. Mold and contents weighed to nearest 5 g	(0.01 lb) and wet density calculated		
45. Soil removed from mold, water content dete D2216, whole sample is preferable [Min san (500 g), (C): – ¾ in. (2.5 kg)], samples less			
46. Next prepared sample at 2% higher water of testing	content removed from container and used for		
 Previously compacted soil not re-used for t weight) 	esting (may give an artificially higher unit		
 Steps 3 through 13 repeated for each increases or stabilizes 	ment of water until wet unit mass either		
49. Water content and oven-dry unit mass calc	ulated for each sample		
50. Unit weight to nearest 0.1 lb/ft ³ or 0.2 kN/m 0.1% plotted on abscissa, and points conn			
51. Water content at peak of curve taken as op	timum water content		



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Procedures (continued)	Trial 1	Trial 2
52. Dry unit mass at optimum reported as maximum density, to nearest 0.1 lb/ft ³ (0.02 kN/m ³)		
53. 100% saturation curve plotted		
54. Water-filled volume of mold, linear volume, or average of the two used in calculations		
First Attempt: Pass: Fail: Second Attempt: Pass: Fail: Exam Administration: Remote In-Person Comments:		